

Rev. 1.0 20.06.2016

P/N.:  
64211C0-Soldering

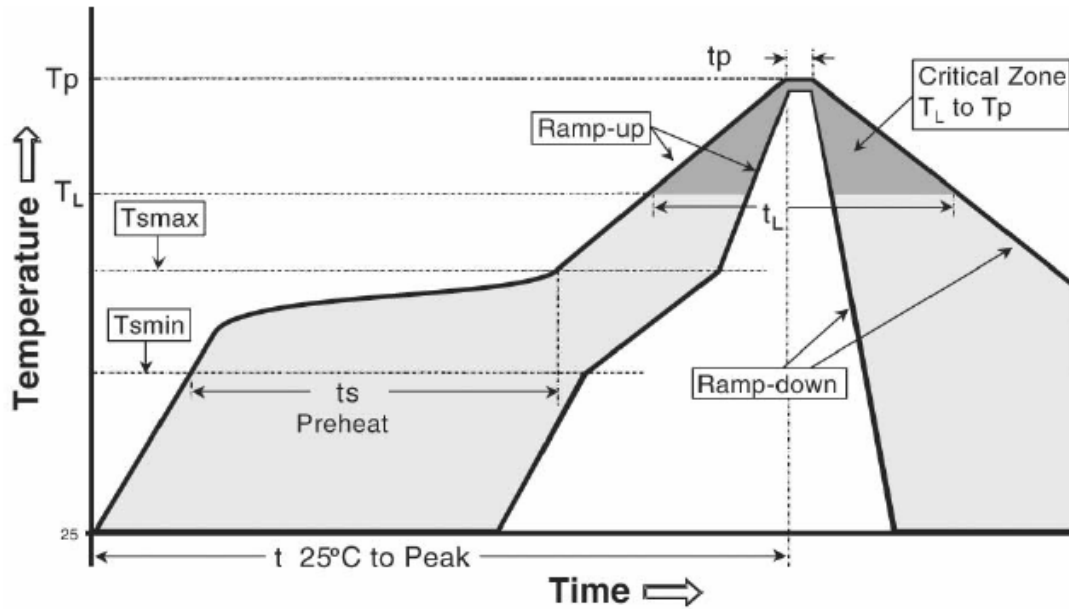
Soldering Profile

Telefon +49 (531) 23 14 2-0  
Telefax +49 (531) 23 14 2-55  
E-Mail info@nexus-de.com  
www.nexus-de.com

**NEXUS COMPONENTS**  
competence in electronics



Kd. Art.-Nr.: (Art.Nr.)



| Profile Feature                |                 |
|--------------------------------|-----------------|
| Average ramp-up rate           | 3° C/second max |
| Preheat                        | 150 °C          |
| - Temperature Min (Tsmin)      | 200 °C          |
| - Temperature Max (Tsmax)      | 60-120 seconds  |
| Time maintained above:         | 217 °C          |
| - Temperature (Tl)             | 60-150 seconds  |
| Peak Temperature (Tp)          | 260 +0/-5°C     |
| Time within 5°C of actual Peak | 20-40 seconds   |
| Ramp-down Rate                 | 6 °C/second max |
| Time 25°C to Peak Temperature  | 8 minutes max.  |